

Work Order ID 51461

August 25, 2009 6:56:32 AM



Page 1

Item ID: K10003

Accept



Setup Start



Revision ID: F

Stop



Item Name: Saddle, D205-634-011

Start Date: 8/25/09 Start Qty: 5.00



Cust Item ID:

Required Date: 8/31/09 Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN634,635

Rev F

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Create White labels only per PPP K10003

CHG 007

8/25/09 BG 09/08/27

8 02/08/31

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/8/31

(SK) SD

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

=> 8 09/08/31

(25) 9

Picklist Print

August 25, 2009 6:56:31 AM

Work Order ID: 51461

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN4-51A		Purchased	No			110	Each	316.0000	40.0000			
---------	--	-----------	----	--	--	-----	------	----------	---------	--	--	--

Bolt

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Main Warehouse

ST	316	
110328	2	
111635	214	
112314	100	

111635 SD

AN4-6A		Purchased	No			110	Each	1,054.000	80.0000			
--------	--	-----------	----	--	--	-----	------	-----------	---------	--	--	--

Bolt

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Main Warehouse

ST	1054	
102602	3	
105810	15	
107534	1	
109545	2	
110399	27	
111279	706	
112314	300	

111279
9/8/21 (XS) SD

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Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4C47A		Purchased	No			110	Each	78.0000	20.0000			

47 Bolt

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 78

110847 4

111635 24

112431 50

111635 50

AN6-12A
Bolt

Purchased

No

110

Each

624.0000

40.0000

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 624

106513 27

108471 27

110372 70

112314 500

8x 110372 29x 50
112314 11x
9/8/31 5x

Picklist Print

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Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416	x32	Purchased	No			110	Each	10,166.00	160.0000			



Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	10166	
102929	2	
105906	4	
107321	23	
107939	114	
108161	553	
108827	31	
109249	69	
110523	340	
111279	101	
111916	4042	
112314	4887	
16941	0	

111916

9/8/31 (3x) SP

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Shop Packet Print

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Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011


Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD616  Washer		Purchased	No			110	Each	976.0000	40.0000			

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	976
107242	3
107959	6
109371	8
110704	23
111193	10
111607	4
112314	922

112314

SP

D2570RevB



Bushing

Manufactured No

110 Each 475.0000 120.0000



Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	67
47246	67
Main Warehouse	
ST36	408
50046	190
50356	218

541 = 47246

52x

SP

50046 68x

918/21 5x

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Picklist Print

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Work Order ID: 51461

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011



Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2571RevE  Saddle, Fwd Out 205		Manufactured	No			110	Each	19.0000	5.0000 			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 12

11644 1

43564 4

47564 7

Main Warehouse

ST433 7

50416 7

D2572RevE

Manufactured No

110

Each

15.0000

5.0000


50416 30

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST 15

43565 4

50514 11

50514 30
9/8/31 (5x)

Picklist Print

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Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2573RevE		Manufactured	No			110	Each	25.0000	5.0000			

S
4) Saddle, Aft Out 205

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

12

43566

4

44206

1

47566

7

Main Warehouse

ST434

13

50405

13

50405 SP

D2574RevE

Manufactured No

110

Each

16.0000

5.0000

S
4) Saddle, Aft In 205

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

3

43567

3

Main Warehouse

ST434

13

50717

13

50717 SP

9/8/31 SK

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Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2747RevB

x4

Manufactured

No

110

Each

221.0000

20.0000



Set Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

221

39224

4

43855

217

Manufactured

No

110

Each

196.0000

10.0000

D2876RevB

x2



Saddle Spacer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

196

42364

196

Manufactured

No

110

Each

137.0000

10.0000

D2877RevB

x2



Saddle Spacer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

137

46518

17

47292

120

43855 SP

42364 SP

46518

9/8/3/ (50) SP

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Shop Packet Print

Picklist Print

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Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011


Comments:

Start Date: 8/25/09

Required Date: 8/31/09


Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3405-041RevB	N	Manufactured	No			110	Each	5.0000	5.0000			
<div style="display: flex; justify-content: space-between;"> S 45  </div>												
Lug Assembly												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	5	
47427	5	

47427 sl

D3405-043RevB	tl	Manufactured	No			110	Each	6.0000	5.0000			
<div style="display: flex; justify-content: space-between;"> S 45  </div>												
Lug Assembly												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	6	
46589	1	
46863	1	
47308	3	
47856	1	

③

47308
47856 ①

sl

50753

50753 ①

9/8/31 (5x)

Picklist Print

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Work Order ID: 51461

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3407-041RevE <i>X1</i>		Manufactured	No			110	Each	16.0000	5.0000			
<i>S</i> <i>45</i>												
Tow Ring												

Warehouse Loc Qty Loc Code
Location

OFFSHORE

FG

3

35780

3

Main Warehouse

ST

3

48356

3

Main Warehouse

ST464

10

50106

10

D3417-5RevE

X2

Manufactured

No

110

Each

0.0000

10.0000

Washer



(2) 48356 SP

(3) 50106

8/31/09 (SK)

BS0366 SP

Picklist Print

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Work Order ID: 51461

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3456-1RevA

X1

Manufactured

No

110

Each

46.0000

5.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

7

25701

7

Main Warehouse

ST

39

46752

39

110

Each

66.0000

10.0000

D3533-1RevB

X2

Manufactured

No



Set Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

66

47625

66

46752 SD

47625
9/8/31
SD

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Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00


Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4	MS 21	Purchased	No			110	Each	9,128.000	120.0000			
												
Nut												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	9128	
107499	5	
110507	1086	
111827	5996	
112314	2000	
15924	0	
8182	41	

110507 SP

MS21043-4	MS 21	Purchased	No			110	Each	1,483.000	25.0000			
												
Nut												

Warehouse Loc Qty Loc Code
Location

OFFSHORE

FG	40	
104603	40	

Main Warehouse

ST	1443	
111819	35	
112243	108	
112314	1000	
112492	300	

112243 9/8/31 (SP)

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1			X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: F

Date: 08.10.07

8 x 16 z 24

51461

DART SERVICE INSTRUCTION

TO AMEND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D205-634 Rev. 3

REF. CANADIAN STC: SH96-88

REF. FAA STC: SR00563NY

REF. EASA STC: EASA.IM.R.S.01303

PURPOSE:

The parts list of Instructions for Continued Airworthiness ICA-D205-634 Rev. 3 lists the incorrect washer for the D3407-041 Tow Ring Assembly. The correct washer is the D3417-5 Washer, which has a groove to fit the ridge on the sides of the Dart skidtube.

CHANGE:

The parts in section 32.9 (pg. 35) of ICA-D205-634 Rev. 3 is amended as follows:

ITEM	634 -011	634 -015	634 -041	634 -045	641 -011	PART NUMBER	DESCRIPTION
	X					D205-634-011	SKIDTUBE INSTALLATION, (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION, (MODIFIED)

IS:

44	2	2				D3417-5	WASHER
----	---	---	--	--	--	---------	--------

WAS:

44	2	2				D3417-3	WASHER
----	---	---	--	--	--	---------	--------






51461

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 09.06.30
CERT. NO.: SH96-88
ISSUE NO.: 3

A	NEW ISSUE , REF CAR 09-001	CP	09.06.30
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	NIA	DSI 9468	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		PARTS LIST CORRECTION	NTS
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